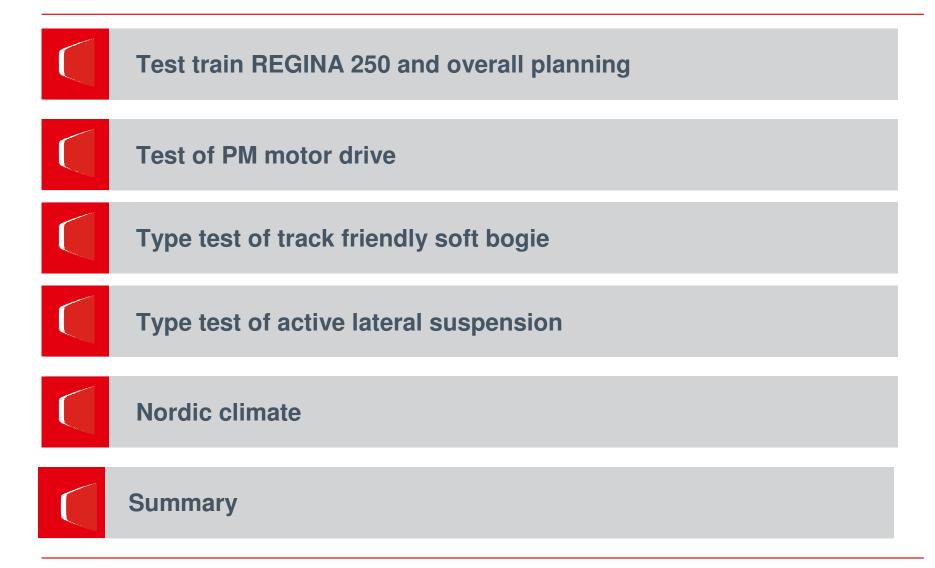


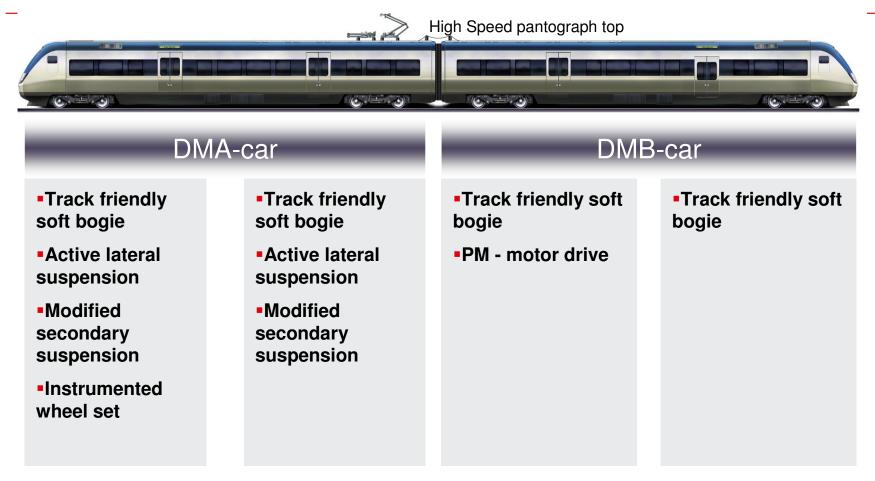
Henrik Tengstrand, Director R&D and Specialist Engineering

BOMBARDIER

Content



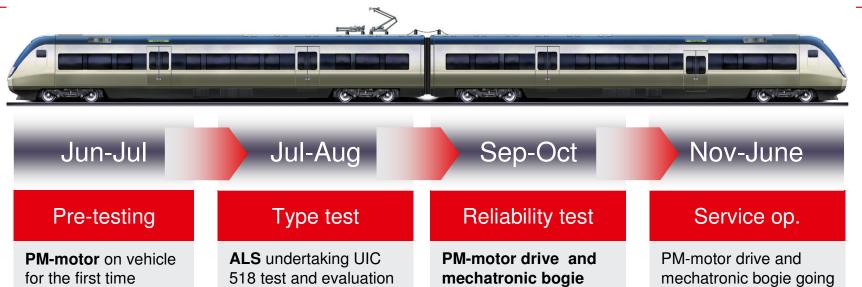
Overall test set-up for REGINA 250 during summer 2008





There are many partners involved striving for the same goal.

Bombardier Inc. or its subsidiaries. All rights reserved



—EMC —Braki

—Braking

—Trimming

-Control

—Performance

ALS

—Trimming

ALS undertaking UIC 518 test and evaluation PM-motor drive will be on the vehicle during test period. Final UIC test with soft bogie. High Speed test runs.

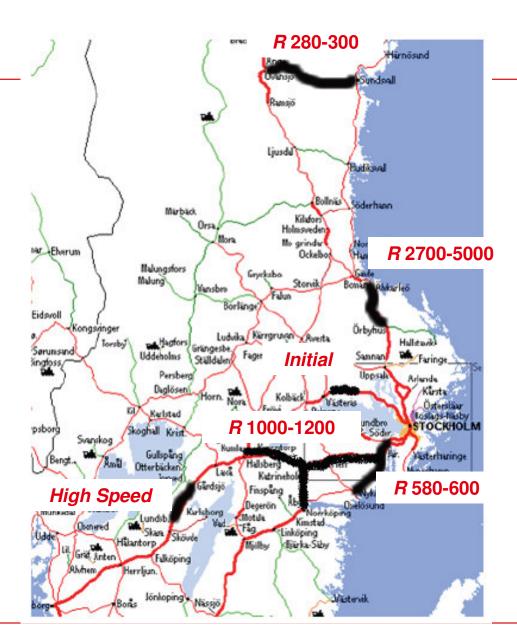
PM-motor drive and mechatronic bogie undertaking a reliability test before going into service operation PM-motor drive and mechatronic bogie going into service operation including winter conditions



This step by step process has to be carefully managed with check points and clarified criteria at each gate.

Tested for:

- Soft bogie with passive radial steering
- Active lateral suspension
- Test conditions
 - Admissible speed:250 km/h
 - •Admissible cant deficiency: 168 mm (1.1 m/s2)
 - Testing at + 10 % (speed on straight & cant def).



New high speed record

- On July 23 on the test track Skövde Töreboda the REGINA 250 reached the new high speed record of 295 km/h (282 km/h 2007)
- This was done on track certified for 200 km/h operational speed
- Further high speed test runs are planned



Bombardier Inc. or its subsidiaries. All rights reserve

MITRAC Permanent Magnet motor Summary

- PM motor offers environmental and economical advantages
 - which in future has the potential to increase in relevance
- The MITRAC PM motor design is based on industry standard with unique features which provide Unique Selling Propositions
 - Wide application range
 - High degree of versatility for optimized utilization of complete system
 - Compatibility with existing systems
 - Reuse of reliable and proven MITRAC induction motor





Dombardier Inc. or its subsidiaries. All rights reserve

Future track access charging

Track-friendly trains enable

- Lower track deterioration
- Smoother ride on non-perfect track
- Lower wheel wear
- Banverket is pushing for low track deterioration and a model for the cost of track deterioration likely being the basis for future track access charging
- Most important vehicle features for track deterioration
 - Axle load
 - Radial steering capability in curves
 - Speed and cant deficiency
 - Unsprung mass

Track force measurements

- Instrumented wheels on two axles for continuously measuring vertical and lateral forces.
- Accelerometers according to UIC 518. In addition some accelerometers for comfort evaluation in carbodies.



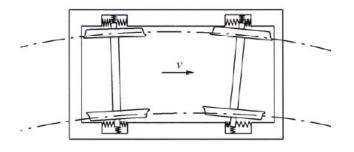




Bombardier Inc. or its subsidiaries. All rights reserved.

Track-friendly soft bogie for *REGINA* 250

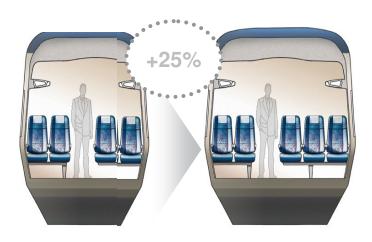
- Based on 25 years of experience with track friendly soft bogies
- Meets UIC518 requirements for 250 km/h
 and cant def 168 mm (1.1 m/s2). Track forces 50-60 % of limits.
- Has been running 295 km/h (new record in Sweden)





Active Lateral Suspension (ALS)

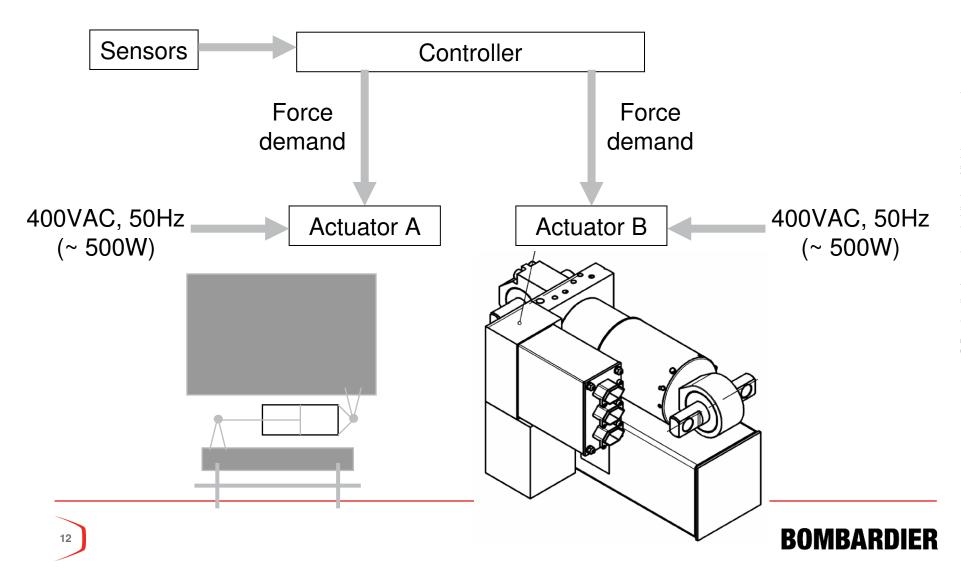
- Two functions in one hard ware
- 1) Keep carbody in centred position in curves
 - ⇒ Move in bump stops
 - → Wider carbody possible
 - → Better cross wind stability
 - ⇒ Improved lateral ride comfort by avoiding bump stop contact
 - ⇒ Possible to run at high speeds in curves
- 2) Improve lateral ride comfort
 - ⇒ Same ride comfort at 250 km/h as without active lateral suspension at 200 km/h



- Wider carbody
 - **3,6 m in Gröna Tåget (draft, + 0,1-0,15 m)**

Bombardier Inc. or its subsidiaries. All rights reserved

The ALS system



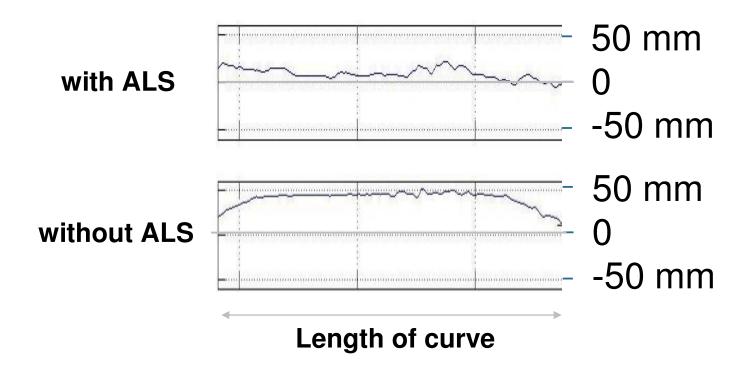
Bombardier Inc. or its subsidiaries. All rights reserved.

Bombardier Inc. or its subsidiaries. All rights reserved

Test result:

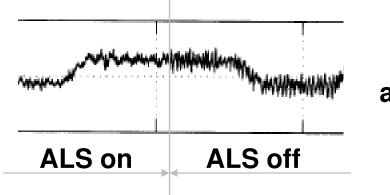
ALS keeps the carbody in centred position in curves

Displacement bogie - carbody



Test result for lateral ride comfort

10 – 47% reduced lateral carbody acceleration frequency weighted according to ISO, to Wz units 0.1 – 0.3

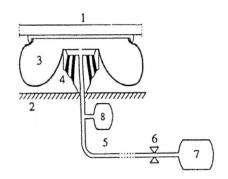


Carbody acceleration

Test for improved vertical comfort

 A study has shown that an improvement of the vertical ride comfort can be achieved by adding a second auxiliary volume (8) as well as an orifice (6) to the secondary suspension system.





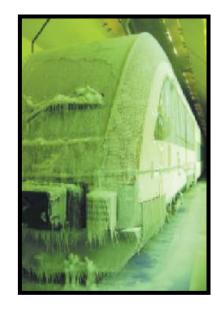
- 1. Carbody interface
- 2. Bogie interface
- 3. Air bag
- 4. Additional spring
- 5. Surge pipe
- 6. Orifice
- 7. Surge reservoir
- 8. Secondary Surge reservoir

Vertical ride comfort

- Tests have been made during the summer in order to verify earlier calculations
- The tests show that adding a second auxiliary volume improves the ride comfort in the car body
- The results show an improvement of 0.1 to 0.2 units in Wz
- The modified secondary suspension system will lower the vibrations in the car body and by that improve the overall comfort felt by the passengers

Nordic climate conditions

- Trains in Sweden has to face the Nordic conditions
- Low temperature, 40 degC
- Ice and snow
- Winter test in 250 km/h
- Winterisation Guidelines











Summary

- Gröna Tåget presents model for passenger attractive, environmental-friendly and cost-efficient trains
- New technologies gives opportunities for the railways
- Unique cooperation in Gröna Tåget gives win–win solutions
- Implementation can start already now!
- Gröna Tåget is the fastest way towards the future





Test rides with REGINA 250 shows that the aims are realistic

Description of the subsidiaries. All rights reserved.